



MAKER LAMINOX G 50

Description

A very light fluid with a high refining level and specially selected additives. Its main application is the cold rolling of low-alloy ferritic and austenitic stainless steels with low carbon content. Specially designed to reduce the viscosity of other rolling fluids such as Maker Laminox G3000. Its high additive content increases its values in mixtures when used up.

Quality levels, approvals and recommendations

- ISO: 6743/7 - MHB

Technical specifications

	UNIT	METHOD	VALUE
Appearance	-	Visual	Clear and bright
Colour	-	ASTM D1500	1
Density at 15 °C	g/mL	ASTM D4052	0.838
Viscosity at 40 °C	cSt	ASTM D445	4.9
Viscosity at 100 °C	cSt	ASTM D445	1.71
Flash point, open cup	°C	ASTM D92	140
Pour point	°C	ASTM D97	-36
Steel corrosion (RUST A)	-	ASTM D665	Pass
TAN	mg KOH/g	ASTM D664	0.8

The above mentioned characteristics are typical values and should not be considered product specifications.