





# **Special Applications Fluid**

**MAKER HELEN** 

### **Description**

Mineral oils obtained from a mixture of paraffinic and synthetic bases designed for lubricating steam engine cylinders. Capable of maintaining a constant and highly stable lubricant film between metal parts in contact with each other, and avoiding steam leaks through valves, pistons or gaskets.

They are used, in order of increasing viscosity, for saturated steam, re-heated steam and steam with a high degree of re-heating Valid for general greasing, low loaded gears and other mechanical elements where high temperature conditions may occur. They can be used as heat transfer fluids in the case of open-air thermal circuits.

#### **Properties**

- Excellent slipperiness.
- · High flash point.
- Minimum losses due to volatility.
- · Low level of soot.

## Quality levels, approvals and recommendations

• DIN 51510 - ZA (460)

· ISO 6743/12 - Q

• DIN 51510 - ZB (1000)

· ISO 6743/6-CKB

# **Technical specifications**

	UNIT	METHOD	VALUE	
ISO Viscosity Grade			460	1,000
Density at 15 °C	g/cm3	ASTM D4052	0.902	0.902
Kinematic viscosity at 40 °C	cSt	ASTM D445	460	1,000
Kinematic viscosity at 100 °C	cSt	ASTM D445	30.5	50.5
Viscosity index	-	ASTM D2270	95	95
Flash point, open cup	°C	ASTM D92	265	270
Pour point	°C	ASTM D97	-9	-9
Corrosion Cu, 3hrs 100 °C	-	ASTM D130	1b	1b
TAN	mg KOH/g	ASTM D664	0.2	0.2

The above mentioned characteristics are typical values and should not be considered product specifications.