



MAKER HYDRAULIC SC

Description

Top quality oils for hydraulic circuits. Manufactured from paraffinic bases using ashless technology. They include special additives for hydraulic systems with extremely fine tolerance servo-valves where an excellent filterability in the hydraulic fluid is required.

Properties

- High resistance to ageing and sludge formation.
- High viscosity index.
- Excellent EP properties.
- Very easy water separation.
- High capacity to eliminate air.
- Excellent filterability.
- Excellent anti-foam properties.
- Good anti-rust and anti-corrosion capacity.
- Compatible with joints and elastomers.

Quality levels, approvals and recommendations

- AFNOR NFE 48603-HM
- ARBURG Máquinas inyectoras (46)*
- DIN 51524-HLP
- FIVES CINCINNATI P-59 (32)
- FIVES CINCINNATI P-69 (68)
- FIVES CINCINNATI P-70 (46)
- HUSKY Injection Molding Systems (46)*
- ISO 6743/4 HM, 11158 HM
- KRAUSS-MAFFEI Hydraulic Oil (46, 68)*
- MANULI Hydraulics (46)*
- PARKER DENISON HF0, HF1, HF2
- SIEMENS zinc free hydraulic oils HLP 46 (46)*

*Formal approval

**MAKER HYDRAULIC SC****Technical specifications**

	UNIT	METHOD	VALUE			
ISO Viscosity Grade			20	32	46	68
Kinematic viscosity at 40 °C	cSt	ASTM D445	20	32	46	68
Kinematic viscosity at 100 °C	cSt	ASTM D445	4.1	5.1	6.6	8.7
Viscosity index	-	ASTM D2270	106	100	98	98
4 Ball EP, wear load index	-	ASTM D2783	-	28	34	35
4 Ball wear, print diameter (40 kg)	mm	ASTM D2266	-	0.35	0.30	0.30
Air release at 50 °C	min	ASTM D3427	2	2	3	6
Corrosion Cu, 3hrs 100 °C	-	ASTM D130	1	1	1	1
Flash point, open cup	°C	ASTM D92	195	226	231	246
FZG (A/8,3/90): Failure load stage	-	ISO 14635	11	11	11	11
Oxidation (TAN = 2)	h	ASTM D943	>2,000	>2,000	>2,000	>2,000
Pour point	°C	ASTM D97	-33	-27	-27	-24
Rust, method A	-	ASTM D665	Pass	Pass	Pass	Pass
TAN	mg KOH/g	ASTM D664	0.60	0.26	0.26	0.26
Water separability at 54 °C	min	ASTM D1401	20	20	20	20

The above mentioned characteristics are typical values and should not be considered product specifications.