



MAKER TREFI

Description

Hydraulic fluid specially designed for use in applications for deforming, stretching and wiredrawing ferrous and non-ferrous fine steels. It can also be used for average severity hammering, forming and stamping operations. It is made with highly refined, carefully selected paraffin base oils with specific additives to considerably improve its properties.

Properties

- Its additives give a high quality finish.
- Remains stable during long service periods.
- High lubricating capacity; this causes less wear and protects tools better.
- Excellent oiliness for high production rates.

Technical specifications

	UNIT	METHOD	VALUE
ISO Viscosity Grade			68
Density at 15 °C	g/cm ³	ASTM D4052	0.897
Viscosity at 40 °C	cSt	ASTM D445	60
Viscosity at 100 °C	cSt	ASTM D445	6.5
Pour point	°C	ASTM D97	-15
Flash point, open cup	°C	ASTM D92	>190
Foam at 24 °C, Formation	mL	ASTM D892	30
Foam at 24 °C, stability	mL	ASTM D892	0

The above mentioned characteristics are typical values and should not be considered product specifications.